

RUSTICA®

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RUSTICA[®]

MARKEDLY RUSTIC NOBLEWOOD



„Nature must be felt“

Alexander Freiherr von Humboldt

europlac
Noblewood Material

best out of wood

According to this motto, and in conformity with the present need for a natural living experience, europlac develops the **RUSTICA® series** - rustic precious wood materials which create a connection of rustic fascination and expressive feelings. Only precious woods with unique features such as cracks, knots, colour and structural differences are carefully selected and carefully processed.

From here an authentic natural material arises which wants to be seen, felt and experienced.

Immerse yourself in the feeling of nature !



HOUSE OF FARMERS
Freiburg, Germany

BASIS

RUSTICA[®]
BASIS

RUSTICA[®]
BASIS

BASIS

The series **RUSTICA®BASIS** is a collection of rustic wood types, in appearance similar to solid wood.

RUSTICA®BASIS from europlac joins selected natural precious woods in solid wood look. The naturalness of the wooden material is underlined here. The real wooden surfaces can be highlighted by special surface treatment and various accentuations of the wooden surface structure.

More than 150 wood species are processed.

Particularly, natural woods with striking decorative characteristics such as wild oak knotty, crack oak, beam oak, historical oak woods, mountain larch or Norway spruce to the spectacular Venetian oak from a picturesque lagoon are on offer.

There are no limitations to our possibilities.

europiac 



14 . 15

Oak beam bronze
VGA - pre-filled anthracite

RUSTICA[®]
BASIS

BEB3

europiac 



16 . 17

Oak beam color silver

VGW - pre-filled white

RUSTICA[®]
BASIS

BES3

europiac 



18 . 19

Oak beam color vintage grey

VGA - pre-filled anthracite

RUSTICA[®]
BASIS

BEV3

europiac 



20 . 21

Oak beam smoked
TFS - core board surface black

RUSTICA®
BASIS

BEG3

europiac 



22 . 23

Oak beam natural
TFS - core board surface black

RUSTICA[®]
BASIS

BEN3

europiac 



24 . 25

Oak beam Saloon
VGA - pre-filled anthracite

RUSTICA[®]
BASIS

BEA3

europiac 



europiac 



28 . 29

Oak knotty
VGA - pre-filled anthracite

RUSTICA[®]
BASIS

EKA1

europiac 



30 . 31

Oak historic bronze
VGA - pre-filled anthracite

RUSTICA[®]
BASIS

EAB3

europiac 



32 . 33

Oak historic natural

VGS - pre-filled black

RUSTICA[®]
BASIS

EAH3

europiac 



europiac 



europiac 



38 . 39

Oak Venetian Lagoon

TFS - core board surface black

RUSTICA[®]
BASIS

EIV3

europiac 



40 . 41

Ash core

RUSTICA[®]
BASIS

ESK1

europiac 



42 . 43

Spruce knotty

RUSTICA
BASIS

FIA2

europiac 



44 . 45

Spruce knotty black

RUSTICA[®]
BASIS

FAS2

europiac 



46 . 47

Spruce historic
TFS - core board surface black

RUSTICA[®]
BASIS

FAL4

europiac 



48 . 49

Pine knotty

RUSTICA[®]
BASIS

KIA2

europiac 



50 . 51

Pine cembra

RUSTICA[®]
BASIS

KIZZ

europiac 



52 . 53

Larch knotty

TFS - core board surface black

RUSTICA[®]
BASIS

LAA2

europiac 



europiac 



56 . 57

Walnutt american sapwood

RUSTICA[®]
BASIS

NBS1



europiac 



60 . 61

Oak knotty wild

RUSTICA[®]
BASIS

EWI1

SCRATCH

RUSTICA[®]
SCRATCH

RUSTICA[®]
SCRATCH

SCRATCH

All natural wood types in the **RUSTICA®** series are available the exceptional design **RUSTICA®SCRATCH** as well..

In this process the natural veneer sheets are carefully placed side by side, then the surface is brushed with the effect that an additional optical and touchable depth is imparted. Usually a black coloured MDF board is used as core material.

BLACK SCRATCH: The core board is coloured black.

COLOR SCRATCH: The core board is coloured blue, white or red.

The trimmed and parallel gap between the veneer sheets is approximately 1-3 mm wide and possible in all woods species.

An additional design option is to use the natural wane of the tree especially for the historical wood species. In this case untrimmed natural wane gaps are laid with a width of 3 – 5mm onto the panel.

europiac 



RUSTICA[®]
SCRATCH

66 . 67

SCRATCH Oak beam color silver

TFS - core board surface black

BES3

europiac 



68 . 69

SCRATCH Oak beam smoked
TFS - core board surface black

RUSTICA[®]
SCRATCH

BEG3

europiac 



70 . 71

SCRATCH Oak beam natural
TFS - core board surface black

RUSTICA[®]
SCRATCH

BEN3

europiac 



Parallel

72 . 73



Waldkante

SCRATCH Oak historic bronze

TFS - core board surface black

RUSTICA[®]
SCRATCH

EAB3

europiac 



Parallel

74 . 75



Waldkante

SCRATCH Oak historic natural

TFS - core board surface black

RUSTICA[®]
SCRATCH

EAH3

europiac 



76 . 77

SCRATCH Ash core
TFS - core board surface black

RUSTICA®
SCRATCH

ESK1

DESIGNA

RUSTICA[®]
DESIGN

RUSTICA[®]
DESIGN

DESIGN

Experience the inspirations with variants in **RUSTICA®DESIGN**, be fascinated by innovative transformations in the field of natural veneer.

Rustic and unconventional at the same time:

CURVE - elegant V-gap irregularly joint in freeform.

The V-joint is approximately 1.5 mm deep. Upon request, this gap can be filled with coloured putty.

Traditional structure meets modernity:

PIGMENT- authentically pigmented wood pores.

The wood pores are highlighted by colouring with a special technology according to your wishes. Beside the visual fascination, the natural touch character remains unchanged.

Stylish, customized, exceptional and impressive.

At the same time always natural.

europiac 



RUSTICA[®]
DESIGN

82 . 83

CURVE Oak knotty
VGS - pre-filled black

EAS7
CUR

europiac 



eurolac 



86 . 87

PIGMENT Oak european Rough cut deep

RUSTICA[®]
DESIGN

EEU3
SAT PIG

TECHNICAL

TECHNICAL
SPECIFICATIONS

TECHN.
SPECIFIC.

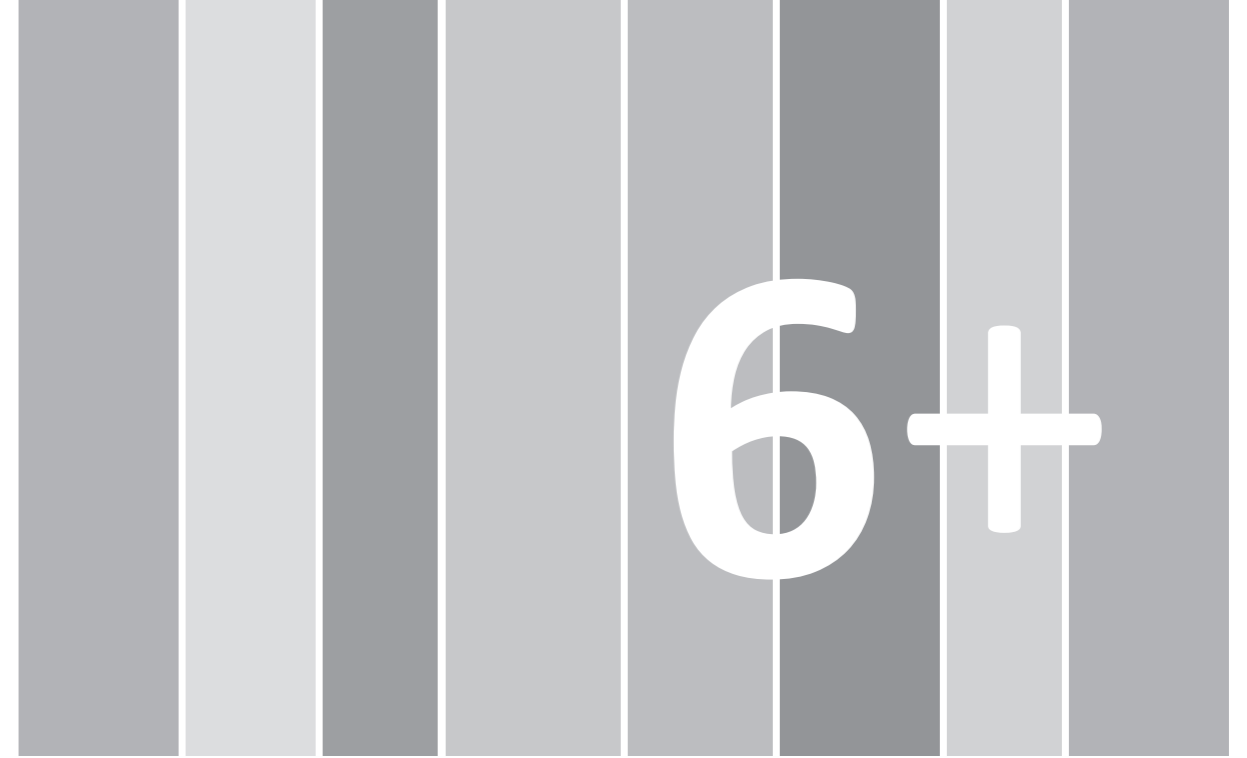
RUSTICA® CHARACTER

In the **RUSTICA®** series high-quality precious wood veneer sheets from 6 different packages in different widths and structures are book matched, slip matched and subsequently mix-matched together.

By this the so-called "**planked character look**" is created, which looks very similar to the appearance of glued solid wood. Generally, the precious wood veneer sheets are approximately 8-15 cm wide, whilst they range in 'beam oak' between 8-20 cm and in the 'crack oak' up to approximately 25 cm.

Wood types like 'Knotty', 'crack' or 'beam' oak, as well as historical old wood can be also prepared with various coloured putties.

Wood veneer thicknesses are – depending on the wood type - available in:
0.6 mm, 0.9 mm, 1.5 mm, 2.5 mm



TECHN.
SPECIFIC.

The wooden material
as rustic noble wood panel
from europlac

Wood is unique. It is characterized by colour and texture differences.
The design trend to natural materials is essentially looking for burls, irregular structures, as well as knots and cracks.
These features make wood to what it is: a unique design material like no other.

With the **RUSTICA**® series, europlac employs deliberately the rustic features of wood and processes these characteristics with an adequate treatment procedure for the wooden structures and surface treatments.

Naturally, ...for your taste!



europlac

Noblewood Material

best out of wood

TECHN.
SPECIFIC.



Rough cut fine

Fine structure similar to the frame saw cut when producing sawn veneer. Rough sawn fine is perfect for noble and homogenous woods such as maple, birch, walnut or cherry.

Recommended veneer thickness from 0.6 mm

Rough cut deep

This structure is very suitable for rustic wood types, as well as for further processing like staining or the application of a weathered surface. Due to the deep structure sanding is no problem.

Recommended veneer thickness from 0.9 mm



Rough cut coarse

This structure is very suitable for rustic wood types as historical old wood, knotty woods, crack oak, beams oak or coniferous trees.



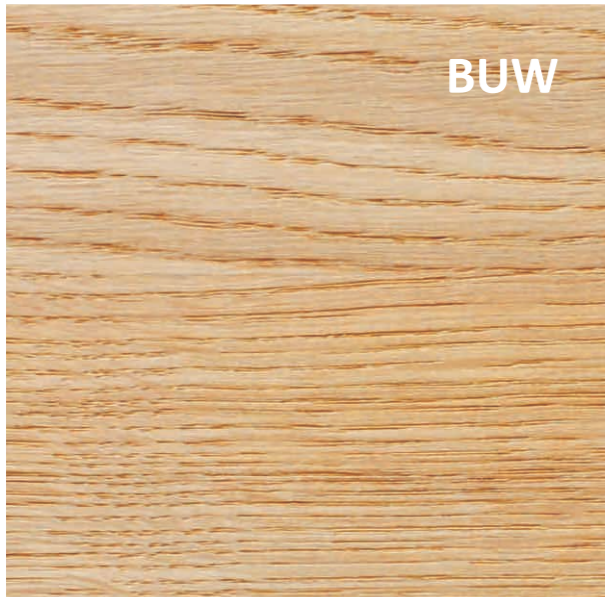

Recommended veneer thickness from 0.6 mm

Plane wave

When using a wavy planer blade in with ondulated cutting knife a wooden surface, similar to hand planed, surface is created.

Recommended veneer thickness from 0.9 mm



 <p>FAR</p>	<p>Sandblasted</p> <p>By employing a certain sand blasting technique the soft early wood pores are scratched out. Thus, a very deep, rustic and three dimensional structure is created.</p> <p>Recommended veneer thickness 2.5 mm</p>	 <p>BUH</p>
 <p>BUW</p>	<p>Brushed soft</p> <p>The surface is modified with special plastic brushes. The soft early wood growth rings are reduced by approximately 10-20% in depth, so that a rustic yet and at the same time decent surface is created.</p> <p>Recommended veneer thickness from 0.6 mm</p>	 <p>BUA</p>

Brushed tough

The surface is treated with special brass brushes. Early and partly late wood pores are brushed resulting in deepened parts of the wood structure up to 20 – 30%. The natural wood pores are emphasized, so that a distinct wooden surface is created.

Recommended veneer thickness from 0.6 mm

Brushed abrasive

The surface is brushed by 1,6 mm thick special synthetic brush fibres. The depth of the soft annual growth rings is reduced by abt. 25-40%. Softwoods brushed abrasively will show also torn fibres which result in an overall super-matt rustic appearance of the wooden surface.

Recommended veneer thickness from 0.6 mm

RUSTICA® SURFACES

PRE-FILLED (VGP):

Some precious wood materials of the RUSTICA® series, such as old wood beams oak and crack oak can be pre-filled with putty by europlac.

Various colours such as black (VGS), white (VGW), anthracite (VGA), light brown (VGC) or dark brown (VGM) are possible.

Prior to final processing the wooden surface must be checked and/or modified by the carpenter.

UV PAINTING:

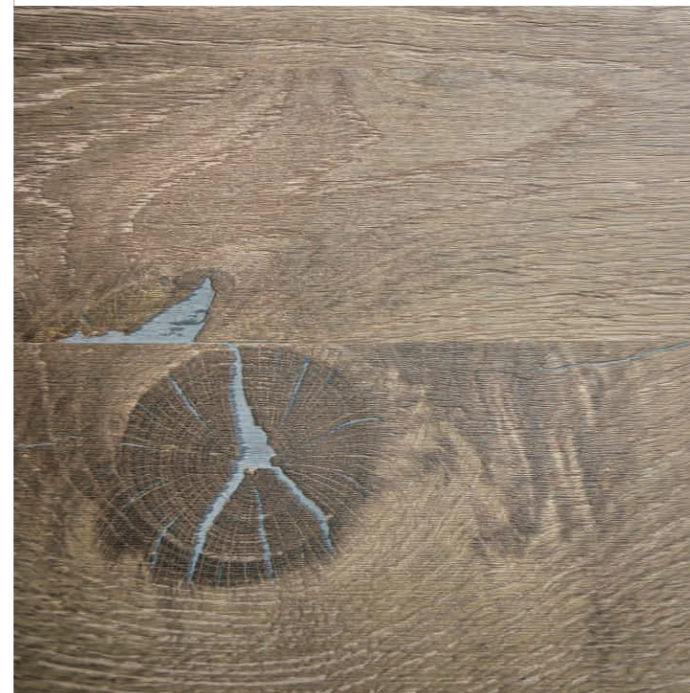
Solvent-, formaldehyde- and monomer-free paint for the highest standards.

The painted surface is persistently abrasion resistant, antiseptic as well approved by the ECO Institute in Cologne, Germany.

Selection of gloss grade: UV painting in super matt (LUS), matt (LUM), semi-matt (LUH) or silk-matt (LUE)

OILED UV MATT (OUM):

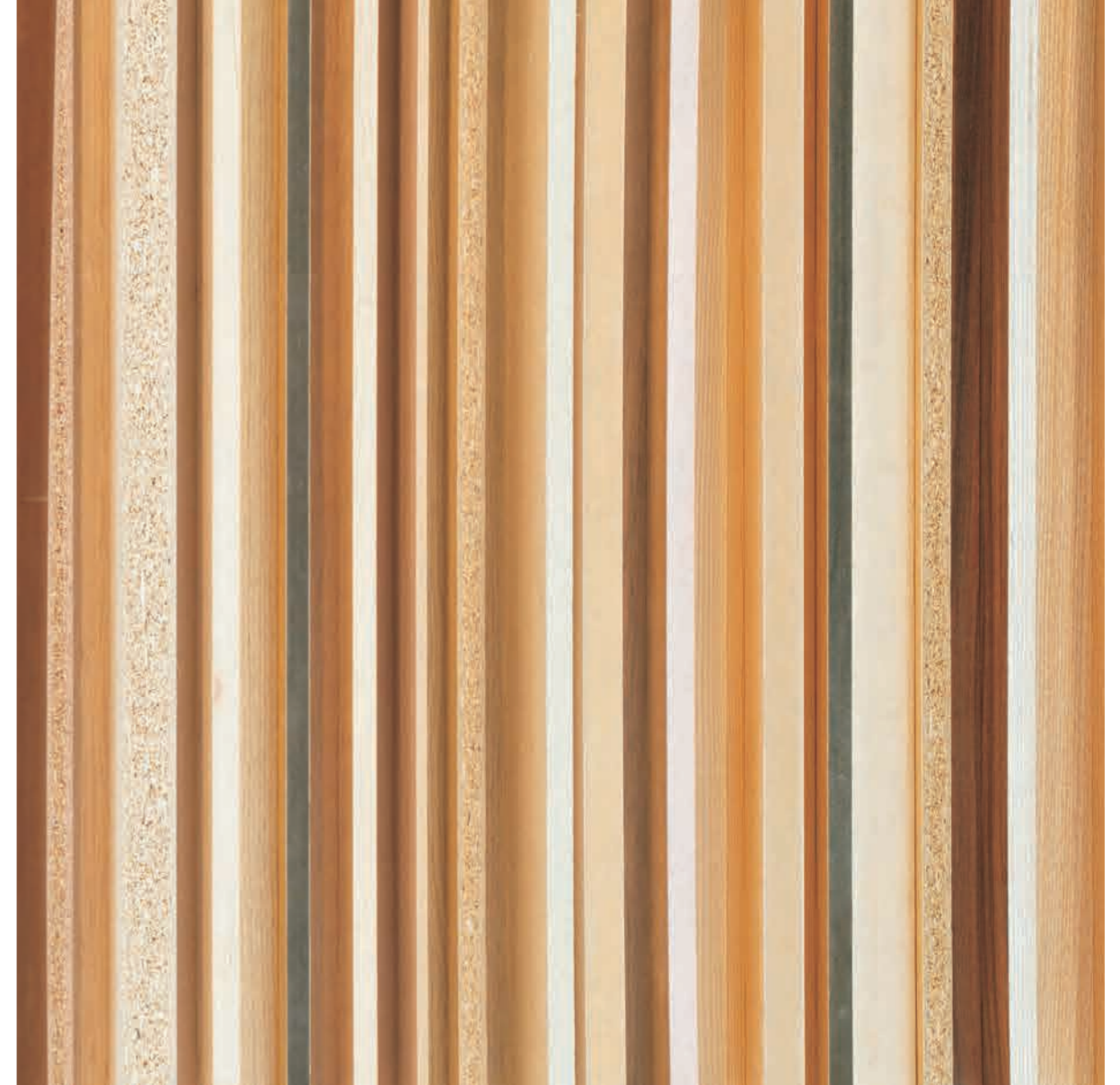
Solvent and formaldehyde-free UV-curing coating oil. The oil impregnates the wood, protecting it against dirt as well as other environmental influences and underlines its natural character.



RUSTICA® CORE BOARDS

- **PLYWOOD** 2500 x 1250 mm; 2540 x 1840 mm
 - **CHIPBOARD** 2500 x 1250 mm; 2800 x 2070 mm; 3100 x 2070 mm; 3600 x 2070 mm
 - **BLOCKBOARD** 2500 x 1250 mm; 2800 x 2060 mm
 - **MDF** 2440 x 1220 mm; 2800 x 2070 mm; 3050 x 1220 mm
 - **COMPACTBOARD** HPL compact panels: 2800 x 1300 mm; 4100 x 1300 mm
 - **RUSTICASOLID®** Finger-jointed solid wood panel: 3000 x 1250 mm
 - **3-LAYER SPRUCE** Three-layer softwood panel: 2500 x 1250 mm; 3000 x 1250 mm
- Further formats as well as fixed dimensions are available on request.

All products of the **RUSTICA®** series are also available with the following panel core materials:
BIRKOPLEX®. FAGOPLEX®. QUERCAPLEX®. SPA-PLEX®.
G-PLEX®. LAMIFLEX®. EUROFLEX®. FIREPLAC®



TECHN.
SPECIFIC.

PRODUCTION

EDGE PROCESSING at europlac

- Edgebanding glued in or on to the panel
- Veneer edges
- Thick edges
- Solid wood edges
- Fibres, grooves, radius
- Lacquered

All edge processing up to panel thickness 60 mm

EDGE

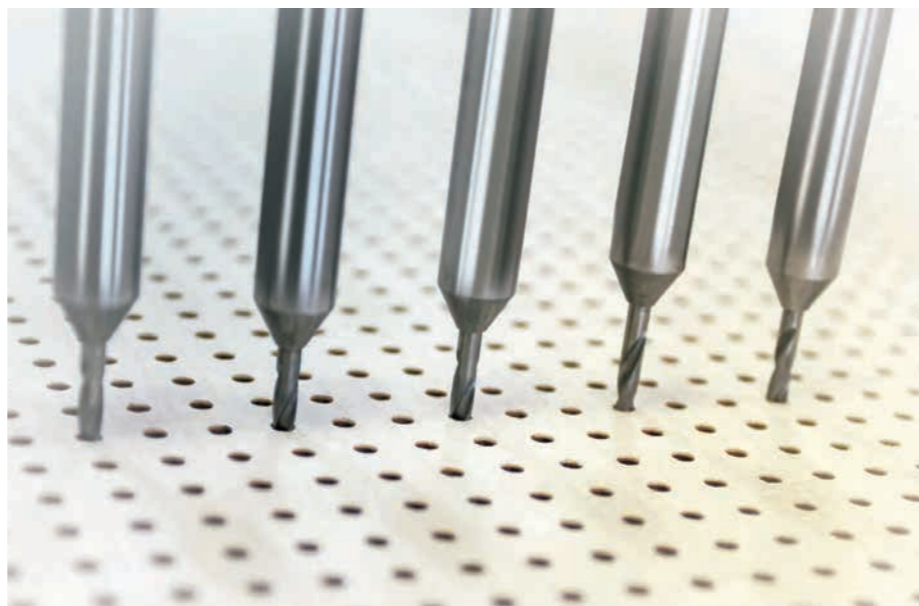
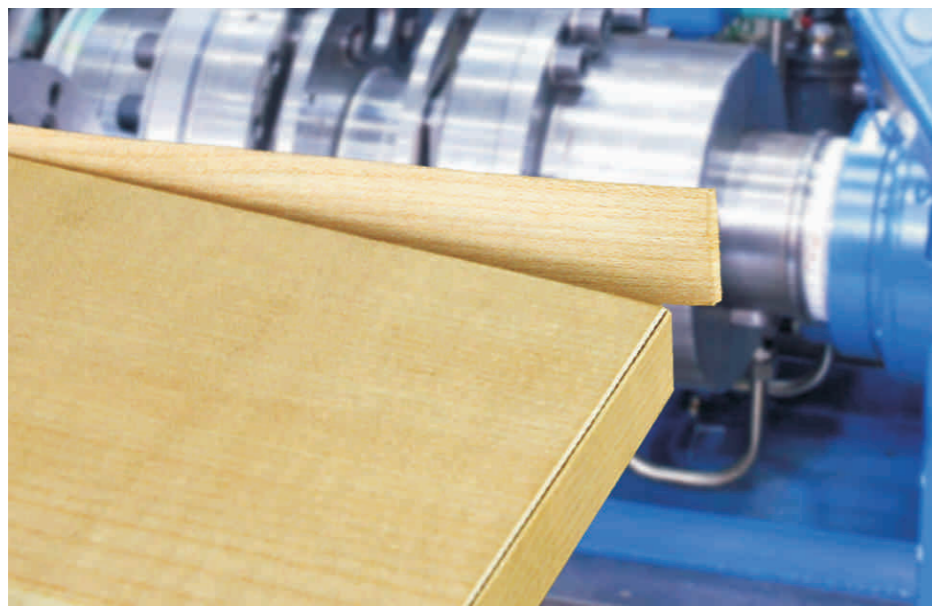
FIXED DIMENSIONS, ACOUSTIC PERFORATIONS AND OTHER SPECIALTIES

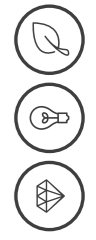
europlac produces extremely flexibly and reliably. Fixed dimensions, furniture parts and wall coverings with standard drillings, T-drillings, drillings for hinges, anchors fittings and grooves. Milling - cut-outs, slits and CNC machining are possible.

Acoustic panels can be produced by bore hole gang drillings with various bore hole diameters as well as micro perforations are on offer. Finished, ready to use furniture components are produced including the acoustic wood veneer fleeces.

Further specialties:

Exclusive high-quality joining technologies such as “fish bone”, “mosaic”, “diagonal”, “ship plank design” or “cross-cut wood” are possible.





QUALITY

QUALITY
QUALITY

The best that can be made from wood.

For over 20 years, europlac produces high-quality precious wood materials for the furniture and interior design. Ongoing investments in the machinery, external supervision of many products as well as constant certifications guarantee the **europlac** products to be of the best quality.

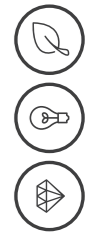
Short delivery times, a comprehensive and wide product portfolio and an excellent customer service characterise our company. This makes **europlac** predictable and reliable long-term partner.

You can build with on and with us!



THE BEST





INNOVATION

INNOVATION

FUTURE

From the precious wood veneer production to furniture components ready to be assembled, the processes of europlac have been constantly developed. Cutting and edging technologies and sustainability are our values. Trends are not only followed, but actively created and implemented in our product portfolio.

Precious wood materials of europlac – together into a successful future.

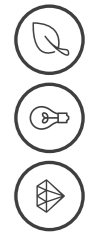
"We -at europlac- implement our many ideas again and again with great success in new products for the business and craftsmanship."

Reinhold Röhr
CEO europlac



To explore, renew, discover
in the field of precious wooden materials
is our passion.





ECOLOGY

ECOLOGY

CERTIFICATES

**Environmental protection and sustainability.
Of course, europlac is FSC and PEFC certified.**

We purchase our precious woods and materials from sustainable, certified and thus responsible forest management. Upon request, our materials can be produced also according to LEED and GREEN BUILDING requirements. Healthy housing and ecology are important to us – all products of **europlac** are therefore regularly externally audited and controlled for bring free form harmful chemicals pollutants.

NATURE



The mark of
responsible forestry



The human being has 6 million years
of experience with wood

Of course... No alternative.

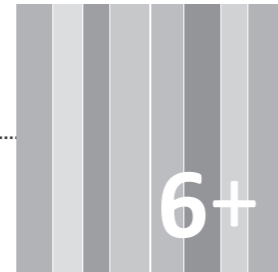




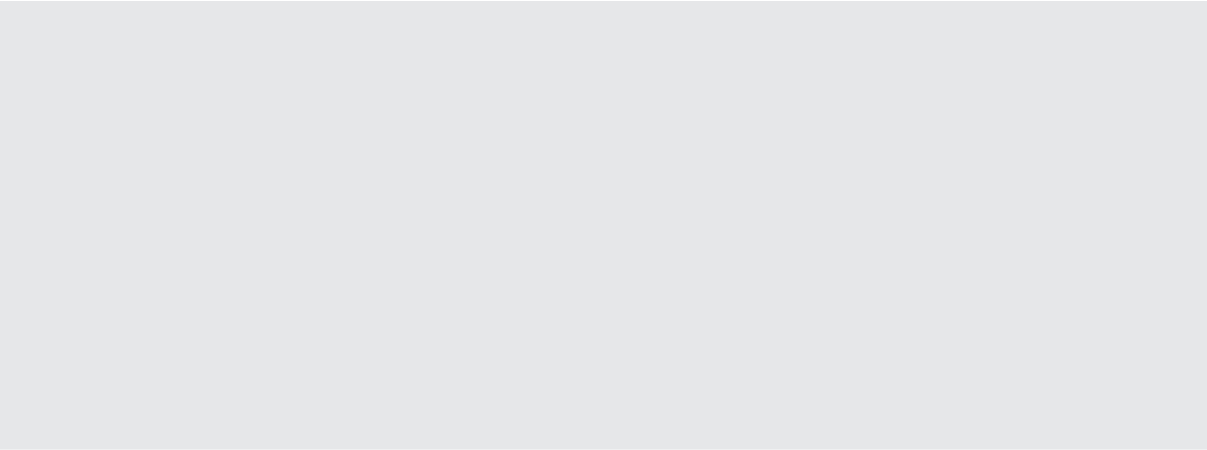
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